

013329



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K6A 1K7  
Canada

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646.3001

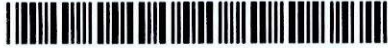
Job Sheet 200983



Part No: 646.3001

Job Qty: 4 pcs

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/20/19

Job Tracking No:

Due Date: 10/21/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 110      | Packaging 1 - Pick Kit | 4 pcs | 10/21/19   |             | 0.00         | 0.00       | Packaging 1 - 1       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |          |



Container No: S238266



Part: 646.3001

Job No: 200983

Serial No/Batch: S238266

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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www.dartaerospace.com

Date: 12/09/19

Plex 9/20/19 9:58 AM Dart.Renwick.Jennifer

|     |                             |       |          |           |                        |                    |
|-----|-----------------------------|-------|----------|-----------|------------------------|--------------------|
|     |                             |       |          |           | Packaging 1 - 28       |                    |
|     |                             |       |          |           | Packaging 1 - 29       |                    |
|     |                             |       |          |           | Packaging 1 - 30       |                    |
|     |                             |       |          |           | Packaging 1 - 31       |                    |
|     |                             |       |          |           | Packaging 1 - 32       |                    |
|     |                             |       |          |           | Packaging 1 - 33       |                    |
|     |                             |       |          |           | Packaging 1 - 34       |                    |
|     |                             |       |          |           | Packaging 1 - 35       |                    |
|     |                             |       |          |           | Packaging 1 - 36       |                    |
| 120 | Small Fab - 2 - B4B         | 4 pcs | 10/21/19 | 0.00 4.40 | Small Fab - 1 - B4B    |                    |
|     |                             |       |          |           | Small Fab - 2 - B4B    |                    |
|     |                             |       |          |           | Small Fab - 3 - B4B    |                    |
|     |                             |       |          |           | Small Fab - 4 - B4B    | DEC 10 2019        |
|     |                             |       |          |           | Small Fab - 5 - B4B    |                    |
|     |                             |       |          |           | Small Fab - 6 - B4B    |                    |
|     |                             |       |          |           | Small Fab - 7 - B4B    |                    |
|     |                             |       |          |           | Small Fab - 8 - B4B    |                    |
| 130 | QC 5                        | 4 pcs | 10/21/19 | 0.00 0.00 | QC 5 - 10              |                    |
|     |                             |       |          |           | QC 5 - 12              |                    |
|     |                             |       |          |           | QC 5 - 17              |                    |
|     |                             |       |          |           | QC 5 - 18              |                    |
|     |                             |       |          |           | QC 5 - 19              |                    |
|     |                             |       |          |           | QC 5 - 22              |                    |
|     |                             |       |          |           | QC 5 - 24              |                    |
|     |                             |       |          |           | QC 5 - 3               |                    |
|     |                             |       |          |           | QC 5 - 43              |                    |
|     |                             |       |          |           | QC 5 - 49              |                    |
|     |                             |       |          |           | QC 5 - 51              |                    |
|     |                             |       |          |           | QC 5 - 58              |                    |
|     |                             |       |          |           | QC 5 - 68              |                    |
|     |                             |       |          |           | QC 5 - 9               |                    |
|     |                             |       |          |           | QC 5 - 50              |                    |
|     |                             |       |          |           | QC 5 - 30              |                    |
|     |                             |       |          |           | QC 5 - 40              | DEC 11 2019        |
|     |                             |       |          |           | QC 5 - 61              |                    |
|     |                             |       |          |           | QC 5 - 81              |                    |
| 140 | Packaging 3-1 - Stock - B4B | 4 pcs | 10/21/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                    |
|     |                             |       |          |           | Packaging 3 - 2 - B4B  |                    |
|     |                             |       |          |           | Packaging 3 - 3 - B4B  |                    |
|     |                             |       |          |           | Packaging 3 - 4 - B4B  | CCK023             |
|     |                             |       |          |           | Packaging 3 - 5 - B4B  | DAS 74 DEC 12 2019 |
|     |                             |       |          |           | Packaging 3 - 6 - B4B  | 9-89               |
|     |                             |       |          |           | Packaging 3 - 7 - B4B  |                    |
|     |                             |       |          |           | Packaging 3 - 8 - B4B  |                    |
|     |                             |       |          |           | Packaging 3 - 9 - B4B  |                    |
|     |                             |       |          |           | Packaging 3 - 10 - B4B |                    |
|     |                             |       |          |           | Packaging 3 - 11 - B4B |                    |
|     |                             |       |          |           | Packaging 3 - 12 - B4B |                    |
|     |                             |       |          |           | Packaging 3 - 13 - B4B |                    |
|     |                             |       |          |           | Packaging 3 - 14 - B4B |                    |
|     |                             |       |          |           | Packaging 3 - 15 - B4B |                    |
|     |                             |       |          |           | Packaging 3 - 16 - B4B |                    |
|     |                             |       |          |           | Packaging 3 - 17 - B4B |                    |
|     |                             |       |          |           | Packaging 3 - 18 - B4B |                    |
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|                |  |  |  | Packaging 3 - 19 - B4B |          |
|                |  |  |  | Packaging 3 - 20 - B4B |          |
|                |  |  |  | Packaging 3 - 21 - B4B |          |
|                |  |  |  | Packaging 3 - 22 - B4B |          |
|                |  |  |  | Packaging 3 - 23 - B4B |          |
|                |  |  |  | Packaging 3 - 24 - B4B |          |
|                |  |  |  | Packaging 3 - 25 - B4B |          |
|                |  |  |  | Packaging 3 - 26 - B4B |          |
|                |  |  |  | Packaging 3 - 27 - B4B |          |
|                |  |  |  | Packaging 3 - 28 - B4B |          |
|                |  |  |  | Packaging 3 - 29 - B4B |          |
|                |  |  |  | Packaging 3 - 30 - B4B |          |
|                |  |  |  | Packaging 3 - 31 - B4B |          |
|                |  |  |  | Packaging 3 - 32 - B4B |          |
|                |  |  |  | Packaging 3 - 33 - B4B |          |
|                |  |  |  | Packaging 3 - 34 - B4B |          |
|                |  |  |  | Packaging 3 - 35 - B4B |          |
|                |  |  |  | Packaging 3 - 36 - B4B |          |
| 150 QC 21 - SA |  |  |  | 4 pcs                  | 10/21/19 |
|                |  |  |  | 0.00                   | 0.00     |
|                |  |  |  | QC 21 - SA - 21        |          |
|                |  |  |  | QC 21 - SA - 70        |          |
|                |  |  |  | QC 21 - SA - 53        |          |

DEC 12 2019

## Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab

130 - QC5- Inspect part completeness to step on W/O - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE 598: S173303 exp. date: 12/20

140 - Identify as per dwg &amp; Stock Location:

150 - QC21- Final Inspection - Work Order Release \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV\*\*\*

## Job BOM

| Part / Item   | Component Name    | Quantity             | Operation                  | Container |
|---------------|-------------------|----------------------|----------------------------|-----------|
| 646.3010      | LH Half           | CCK101 4 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | S 187847  |
| 646.3011      | RH Half           | CCK101 4 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | S 194669  |
| 646.3012      | Lower Guide       | CCK013 4 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | S 226194  |
| 646.3013      | Blade             | CCK101 4 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | S 220376  |
| 646.3014      | Blade             | CCK101 4 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | S 21587   |
| 646.3015      | Blade             | CCK102 4 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | S 223707  |
| MS21042L08    | Nut over CCK101   | 76 Ea (19 ea)        | 110-Packaging 1 - Pick Kit | S 218607  |
| MS27039-08-19 | Screw             | GA015 76 Ea (19 ea)  | 110-Packaging 1 - Pick Kit | S 204996  |
| NAS1149FN832P | Washer (AN960-8 ) | ST263 152 Ea (38 ea) | 110-Packaging 1 - Pick Kit | S 207676  |

## Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | 646.3010       | 4        | 17        | 0         |
|                            | 646.3011       | 4        | 14        | 0         |
|                            | 646.3012       | 4        | 4         | 0         |
|                            | 646.3013       | 4        | 2         | 0         |
|                            | 646.3014       | 4        | 5         | 0         |
|                            | 646.3015       | 4        | 9         | 0         |
|                            | MS21042L08     | 76       | 734       | 0         |
|                            | MS27039-08-19  | 76       | 738       | 0         |
|                            | NAS1149FN832P  | 152      | 1,819     | 0         |

## Part Specifications

Specifications could not be found.